

# BASED ON THE TRINQUINT DEVICE TGA4915





Initially, a single device was planned

## A team effort to build the first single device amps

## **F6BVA** design and prototyping

## F1PYR initial PO of the first devices

F1VL test of the first amplifier sma/sma (~5W)

F2CT second PO > 40 devices





The device is TGA4915-CP from TriQuint

Initially designed for the Ka Band

Just at the limit of our 24 Ghz band

Much better in performance than expected in datasheet

8 Watt+ at 3db compression

**Recommended** connexion are gold bondwires or ribbons

However can be easily soldered or glued by OMs

Binocular is mandatory

If glued use either : Epotek 20 or Chemtronics CW2400

Most of our amps are soldered

Only two power supplies : +6V & -5V

Low cost ~ \$330 at Mouser (quote needed)







#### Initial single device amplifier from **F1VL ==> 5Watts**





The success in the idea forced us to have a pro **PCB** Thanks to **Michel F6BVA** for the design



Material Rogers RT5870 - Thickness 0.010" (0.254mm) / Copper Cladding 1 oz (35µm)





# The success in the idea forced us to have a wr42 output to minimize losses



# Milled box **F8BTP** Wr42 Out idea **F6BVA**

Mechanical drawings are available





# The first devices were more than promising up to 8 watts





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# The first devices were more than promising up to 8 watts







Several EMEers wanted more than 8 Watts A new idea was to couple two devices

A first unsucessfull tentative



Certainly due to subtrate losses within the coupling





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# I reminded my microwave courses from the 70's

Waveguide technology have very low losses

I decided to search wr42 3db couplers





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#### Could find this beauty for free





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## **The Test Bench**







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#### Cost evaluation of the project

| Components         | Source                | Qty | Max\$ | min\$ |
|--------------------|-----------------------|-----|-------|-------|
| TGA4915-CP         | TriQuint (Mouser)     | 2   | 600   | 600   |
| Milled box         | various – your choice | 2   | 140   | 0     |
| Pcb                | F5BQP or other        | 2   | 50    | 50    |
| Output coupler     | Ebay or other         | 1   | 250   | 0     |
| Input coupler      | Ebay or other         | 1   | 100   | 0     |
| Phase Shifter      | Ebay or other         | 1   | 150   | 0     |
| Radiator           | Ebay or other         | 1   | 50    | 0     |
| Various components | Ebay or other         |     | 50    | 0     |
| Total              |                       |     | 1390  | 650   |

Depending of your **purchasing choice and effort** on the construction, you should be in between





#### Conclusion

**Single SSPA** easy to build using high power Ku band devices

**Dual SSPA** coupled difficult to achieve for hams using stripline technology at 24Ghz

Extremely easy **to couple dual or multiple devices** using fully matched waveguide couplers

Other SSPA have been coupled using the same technique 2 x 10W DB6NT (F1PYR)

## Now it's your time...









#### Some useful url / References

http://f6bva.pagesperso-orange.fr/24Ghz/PA%2024%20TGA4915%20mono.pdf

http://www.triquint.com/products/p/TGA4915-CP

#### Some useful components for the project (these are just exemples) :

http://www.pasternack.com/phase-trimmers-category.aspx (still working at 24Ghz)

http://www.nardamicrowave.com/east/index.php?m=Products&e=list&categoryId=217 (also still working at 24Ghz)

http://www.minibend.com/catalog\_viewitem.asp?pid=925

http://www.minibend.com/catalog\_viewitem.asp?pid=711

#### Many thanks to

F6BVA for the initial design

F1PYR for the initial TGA PO

F1VL for the prototype testing

F8BTP for the mechanics

F2CT for the second TGA PO

All the others I've forgotten and Ebay our second mother...

